

4

3

2

1

2.End
Weldment
(S7027)

1. First lay the Back Weldment (S7028) on the floor
2. Then slide the End Weldments (S7027) into place as shown
** be sure to line up the holes at each end**

1.Back
Weldment
(S7028)2.End
Weldment
(S7027)

3. Slide in the (S7029) crossmember (1 from top, 1 from bottom) taking care to align the holes

4. Drop the (4) 5/16 hex bolts (PB0567) into the top bars at this time
** hand tighten the (4) 5/16 hex nuts (PB0018) on the opposite sides*

4.Insert Bolts
& Nuts3.Crossmember
(S7029)4.Insert Bolts
& Nuts3.Crossmember
(S7029)6. Insert
bolts & nuts5. Casters
(PD0090)

6. Insert bolts & nuts

5. Insert (4) Casters (PD0090) into the End Weldments and align holes

6. Drop in the next (4) 5/16 hex bolts (PB0567) into bottom bars and through casters
** hand tighten the (4) 5/16 hex nuts (PB0018) on the opposite sides*

8. Tighten

8. Tighten

7. Stand up the rack on level ground and set a caster brake on each end for stability

8. Tighten 1/4 turn past snug all (8) bolts with a (1/2") wrench

MOPEC GROUP

TITLE:
IR Rack Assembly
instructions

SIZE B	DWG. NO. IR26501	REV 1
------------------	---------------------	----------

SCALE: 1:32	WEIGHT:	SHEET 2 OF 2
-------------	---------	--------------

4

3

2

1